



**ROC 45**

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Date Prepared: December 6, 2024  
SDS No.: 9160

## SECTION 1: IDENTIFICATION

**Product name:** ROC 45

**Recommended use:** Reduction of LELs and hydrocarbon fouling

**Physical Description:** Clear water white liquid with mild odor

**Generic Ingredients:** Water, surfactants, and chelate

**Manufacturer:**

Penetone Corporation  
375 Murray Hill Pkwy.  
East Rutherford, NJ 07073  
800-631-1652 or 201-567-3000

**Business Contact:**

Customer Service  
800-631-1652 x2272  
Product Safety  
800-631-1652 x2257

**Emergency Phone Numbers:**    **PENETONE 201-567-3000**    **CHEMTREC 800-424-9300**

## SECTION 2: HAZARDS IDENTIFICATION

**GHS CLASSIFICATION:**

<b>Health:</b> Skin irritation: 2 Eye irritation: 2A	<b>Carcinogenicity:</b> 2 <b>Physical:</b> not classified
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**WARNING!**

Causes Skin Irritation.  
Causes Serious Eye Irritation.  
Suspected of Causing Cancer.



<b>Precautionary Statements:</b>	
<p><u><b>Prevention:</b></u> Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves, clothing, eye protection, and face protection. Wash hands and exposed skin thoroughly after handling.</p> <p><u><b>Response:</b></u> <i>If on skin:</i> Wash with plenty of water. If skin irritation occurs: Get medical advice/attention. Take off contaminated clothing and wash it before reuse.</p>	<p><i>If in eyes:</i> Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. If exposed or concerned: Get medical advice/attention.</p> <p><u><b>Storage:</b></u> Store locked up.</p> <p><u><b>Disposal:</b></u> Dispose of contents/container in accordance with local, regional, and national regulations (see Sections 13 and 15 of SDS for disposal and reporting requirements).</p>

## SECTION 3: COMPOSITION / INFORMATION ON INGREDIENTS

<b>Chemical Name</b>	<b>CAS#</b>	<b>Concentration Wt% (1)</b>
Water	7732-18-5	65-80
Alcohols, C9-11, ethoxylated	68439-46-3	1-10
Lauramine oxide	1643-20-5	1-10
Alcohols, C12-15, ethoxylated	68131-39-5	1-10
Coco diethanolamide	68603-42-9	1-10
Tetrasodium ethylenediamine tetraacetate	64-02-8	1-10

(1) Exact percentages being withheld under trade secret provision of OHSA HCS 1910.1200(i)



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## SECTION 4: FIRST-AID MEASURES

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### General Description of Symptoms & First-Aid Measures

Most likely work-place exposure routes will be *skin contact* or *inhalation*.

For *skin contact*, typically no immediate effects will be observed. A slight tingling sensation might be felt some time after exposure. Slight reddening or minor irritation could also develop if product is not quickly washed off.

*Inhalation* exposure may produce varied effects. Typical symptoms could include coughing, sneezing, and a tingling sensation in the nose, throat, and lungs.

### Eyes

If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists or develops: Get medical advice or attention. Penetone recommends that after any eye exposure a physician be seen immediately.

### Ingestion

If swallowed: Rinse mouth. Call a poison center, doctor, physician or other competent medical authority if you feel unwell.

### Inhalation

If inhaled: Remove person to fresh air and keep comfortable for breathing. Call a poison center, doctor, physician or other competent medical authority if you feel unwell.

### Skin

If on skin: Wash with plenty of water or a mild soap. Take off contaminated clothing and wash it before reuse. If skin irritation occurs: Get medical advice or attention.

### Special Treatment / Other

None

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## SECTION 5: FIRE FIGHTING MEASURES

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### Flammable Properties

**Classification:** Non-flammable

**Flash Point:** None-to-boil

**Autoignition Temperature:** Not applicable

**Lower Flammable Limit:** Not applicable **Upper Flammable Limit:** Not applicable

### Specific Hazards

Product is water based and presents no unusual fire hazards.

### Extinguishing Media

Use extinguishing agents appropriate for controlling surrounding fire.

**Unsuitable:** None.

### Protection & Precautions for Firefighters

**Protective Equipment & Clothing:** Wear positive pressure self-contained breathing apparatus (SCBA). Structural firefighters protective clothing will only provide limited protection.

**Fire Fighting Guidance:** Cool containers with flooding quantities of water until well after fire is out. Move containers from fire area if you can do it safely. Dike fire control water for later disposal; do not scatter material. Containers can expand and explode under fire conditions due to vapor buildup. Always stay away from containers engulfed in fire.



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**Hazardous Combustion Products:** Smoke, fumes, and oxides of carbon and nitrogen when taken to dryness.

### SECTION 6: ACCIDENTAL RELEASE MEASURES

#### Land Spill

Stop leak if you can do it safely. For large spills, dike and pump into properly labeled containers for reclamation or disposal. For small spill, soak up with absorbent material and place in properly labeled containers for disposal.

#### Water Spill

This is a water based product and will completely mix/dissolve in water making recovery difficult. Product is weakly alkaline and may raise pH of waters with low buffering capacity. Check with local environmental regulatory agencies for reporting requirements.

See **SECTION 8 for EXPOSURE CONTROLS and PERSONAL PROTECTION.**

### SECTION 7: HANDLING & STORAGE

#### Handling

Avoid contact with eyes, skin and clothing. After handling, always wash hands thoroughly with soap and water. Avoid personal contact with any residue. Do not cut, weld, or reuse empty container.

#### Storage

Keep container tightly closed when not in use. Do not store near strong acids or bases. Do not store in direct sunlight. Avoid storing above 120°F (49°C).

### SECTION 8: EXPOSURE CONTROLS and PERSONAL PROTECTION

#### Engineering Controls

Use process enclosures, local exhaust ventilation, or other engineering controls to keep airborne levels below recommended exposure limits.

#### Personal Protection

**Inhalation** A respiratory protection program that meets OSHA's 29 CFR 1910.134 or ANSI Z88.2 requirements must be followed whenever workplace conditions warrant respirator use. Use of a general purpose particulate mask or respirator with particulate filter is recommended.

**Skin** Wear chemical resistant gloves such as: rubber, nitrile, neoprene, or latex when skin contact is possible. Protective clothing including gloves, apron, sleeves, boots, head and face protection should be worn depending on how the product is used. PPE should be cleaned thoroughly after each use.

**Eyes** Penetone recommends always wearing safety glasses as a minimum in any workplace. Conditions may warrant the use of chemical goggles and possibly a face shield. Consult your standard operating procedure or safety professional for advice. Use protective eye and face devices that comply with ANSI Z87.1-1987.

#### Additional Remarks

Selection of appropriate personal protective equipment should be based on an evaluation of the performance characteristics of the protective equipment relative to the task(s) to be performed, conditions present, duration of use, and the hazards and/or potential hazards that may be encountered during use.

#### Occupational Exposure Limits

Component Name	Source	Value	Type	Notation
No OELs have been established for any of the components				



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## SECTION 9: PHYSICAL & CHEMICAL PROPERTIES

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**Appearance:** clear water white liquid  
**Odor:** mild  
**Odor Threshold:** not determined  
**pH:** 9-10  
**Melting Point / Freezing:** about 32°F  
**Boiling Point / Boiling Point Range:** about 212°F  
**Flash Point:** none to boil  
**Evaporation Rate:** equal to water  
**Flammability:** not applicable  
**Lower Flammable Limit:** not applicable  
**Upper Flammable Limit:** not applicable  
**Explosive Properties:** not applicable  
**Vapor Pressure:** equal to water  
**Relative Vapor Density:** not applicable  
**Relative Density:** 1.005  
**Solubility (Water):** water soluble  
**Partition Coefficient ( $K_{ow}$ ):** not determined  
**Auto-ignition temperature:** not applicable  
**Decomposition temperature:** not determined  
**Viscosity:** less than 5 centipoise at room temperature

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## SECTION 10: STABILITY & REACTIVITY

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### Reactivity

Product is not reactive, but if strong acids or bases are added, heat will be generated which could cause splattering.

### Chemical Stability

Stable.

### Hazardous Reactions

None.

### Conditions to Avoid

Do not store near strong acids or bases.

### Incompatible Materials

Strong acids or bases.

### Hazardous Decomposition Products

Oxides of carbon and nitrogen when taken to dryness and burned.

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## SECTION 11: TOXICOLOGICAL INFORMATION

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### Product Summary

Based upon ingredient data, product is non-toxic by oral and dermal routes exposure. Based upon ingredient information, product is expected to cause skin irritation and to cause serious eye irritation.



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**Acute Toxicity:**

**Dermal:** > 5,000 mg/kg rabbit (estimated from additivity formula)  
**Inhalation:** no data available  
**Oral:** > 5,000 mg/kg rat (estimated from additivity formula)

**Skin Corrosion/Irritation**

Causes skin irritation. Based upon component data.

**Serious Eye Damage/Irritation**

Causes serious eye irritation. Based upon component data.

**Sensitization - Respiratory or Skin**

Not expected to be a skin or respiratory sensitizer. Based upon component data.

**Germ Cell Mutagenicity**

No data available. Not expected to be mutagenic based upon component information.

**Carcinogenicity**

Coco diethanolamide is listed by IARC as Group 2B: Possibly carcinogenic to humans.

**Developmental/Reproductive Toxicity**

No data available. Not expected to be a developmental or reproductive toxin based upon partial component information and comparison to structurally similar compounds.

**Specific Target Organ Effects - Single Exposure**

No data available.

**Specific Target Organ Effects - Repeated or Prolonged Exposure**

No data available.

**Aspiration Hazard**

Based upon components, product not expected to be aspiration hazard.

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**SECTION 12: ECOLOGICAL INFORMATION**

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**Product Summary**

Product is harmful to fish and aquatic invertebrates. (Acute aquatic toxicity category 3 by European Union classification).

**Ecotoxicity**

Fish: LC50 10-50 mg/l (estimated using additivity formula)  
Invertebrates: EC50 10-50 mg/l (estimated using additivity formula)

**Persistence and Degradability**

The surfactants used in this product are all readily biodegradable.

**Bioaccumulative Potential**

Product components not considered bioaccumulative

**Mobility in soil**

No soil mobility data available.

**Other Adverse Effects**

None known.



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## SECTION 13: DISPOSAL CONSIDERATIONS

Product is a nonhazardous waste under RCRA definitions. Dispose of contents/container in accordance with all applicable federal, state, and local regulations.

**Note:** Contaminated product, soil, water, container residues and spill cleanup materials may be hazardous wastes. Appropriate hazardous waste designation is the responsibility of the user.

## SECTION 14: TRANSPORT INFORMATION

ID No.: None  
Proper Shipping Name: Nonhazardous (nonregulated) material  
Hazard Class: None  
Packing Group: None  
Label: None  
Marine Pollutant: No  
RQ: None  
Special Precautions: None

## SECTION 15: REGULATORY INFORMATION

### TSCA

The ingredients in this product are listed on the TSCA inventory.

### RCRA HAZARD CLASS

Nonhazardous waste

**SARA 311/312 REPORTABLE HAZARD CATEGORIES:** Immediate (Acute) Health

### REPORTING REQUIREMENTS (all quantities in pounds)

Component	CAS / 313 Code	Section 302 (EHS) TPQ	Section 304 EHS RQ	CERCLA RQ	Section 313	CAA 112(r) TQ	CWA / OPA
no component is subject to reporting requirements							

### NEW JERSEY RIGHT-TO-KNOW INFORMATION

This product contains water (CAS 7732-18-5), ethoxylated C9–11 alcohols (CAS 68439-46-3), lauramine oxide (CAS 1643-20-6), ethoxylated C12-15 alcohols (CAS 68131-39-5), and coco diethanolamide (CAS# 68603-42-9).

### CALIFORNIA PROPOSITION 65 INFORMATION



This product can expose you to coco diethanolamide which is known to the State of California to cause cancer. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

### SCAQMD INFORMATION

Is there a photochemically reactive material present? No  
What is the % by volume of photochemically reactive material? 0  
What is the VOC content? 0 g/l  
What is the vapor pressure of VOC's? 0



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## SECTION 16: OTHER INFORMATION

### REVISION SUMMARY

Change in Header and Section 1

### SUPERSEDES ISSUE DATE

March 11, 2021

### HAZARD RATING SYSTEMS:

	<u>HMIS</u>	<u>NFPA</u>
HEALTH	1	1
FLAMMABILITY	0	0
REACTIVITY	0	0
	B	

### KEY

4 = Severe  
3 = Serious  
2 = Moderate  
1 = Slight  
0 = Minimal

FOR ADDITIONAL PRODUCT INFORMATION, CONTACT YOUR SALES ENGINEER  
FOR ADDITIONAL HEALTH/SAFETY INFORMATION, CALL 201-567-3000

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