



SAFETY DATA SHEET

Penetone® Corporation, 125 Kingsland Ave., Clifton, NJ 07014
CAGE 56883

PENETONE® 1090

MIL-PRF-11090K

Page: 1 of 7

Date Prepared: September 25, 2019

SDS No.: 4361

SECTION 1: IDENTIFICATION

Product name: PENETONE 1090

Recommended use: Cleaning compound, degreasing and depreserving solvent

Physical Description: Clear water white liquid with aromatic odor

Generic Ingredients: Aromatic hydrocarbons, surfactants, glycol ether

Manufacturer:

Penetone Corporation
125 Kingsland Ave.
Clifton, NJ 07014
800-631-1652 or 201-567-3000

Business Contact:

Customer Service
800-631-1652 x2607 or 2272
Product Safety
800-631-1652 x2211 or 2257

Emergency Phone Numbers: PENETONE 201-567-3000 CHEMTREC 800-424-9300

SECTION 2: HAZARDS IDENTIFICATION

GHS CLASSIFICATION:

<p>Health: Aspiration hazard: 1 Skin irritation: 2 Eye irritation: 2B</p>	<p>Specific target organ toxicity - single exposure: 3</p> <p>Physical: Flammable liquid: 4</p>
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DANGER!

May Be Fatal If Swallowed and Enters Airways.

Causes Skin and Eye Irritation.

May Cause Drowsiness or Dizziness.

Combustible Liquid.



Precautionary Statements:	
<p><u>Prevention:</u> Avoid breathing fumes, vapors or mists if inhalable mists occur during use. Use only outdoors or in a well-ventilated area. Wear protective gloves, eye protection, and face protection. Wash hands and exposed skin thoroughly after handling. Keep away from flames and hot surfaces.—No smoking.</p> <p><u>Response:</u> <i>If in eyes:</i> Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. <i>If on skin:</i> Wash with plenty of water. A mild soap may be used. Take off contaminated clothing and wash it before reuse. If skin irritation occurs: Get medical advice/attention.</p>	<p><i>If inhaled:</i> Remove person to fresh air and keep comfortable for breathing. Call a poison center, doctor, emergency room or 911 if you feel unwell. <i>If swallowed:</i> Immediately call a poison center, doctor, emergency room, or 911. Do NOT induce vomiting. <i>In case of fire:</i> Use dry chemical, carbon dioxide, water spray, water fog, or foam. Do not use solid water stream as this may spread the fire.</p> <p><u>Storage:</u> Store locked up. Store in a well-ventilated place. Keep container tightly closed. Keep cool.</p> <p><u>Disposal:</u> Dispose of contents/container in accordance with local, regional, and national regulations (see Sections 13 and 15 of SDS for disposal and reporting requirements).</p>

SECTION 3: COMPOSITION / INFORMATION ON INGREDIENTS

Chemical Name	CAS#	Concentration Wt% (1)
Aromatic petroleum naphtha	64742-94-5	>75
Ethoxylated nonylphenol	127087-87-0	10-25



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Diethylene glycol butyl ether

112-34-5

1-10

(1) Exact percentages being withheld under trade secret provision of OSHA HCS 1910.1200(i)

SECTION 4: FIRST-AID MEASURES

General Description of Symptoms & First-Aid Measures

Most likely work-place exposure routes will be *skin contact* or *inhalation*.

For *skin contact*, typically no immediate effects will be observed. Slight reddening or minor irritation could develop some time after exposure if product is not quickly washed off.

Inhalation exposure may produce varied effects, particularly if exposure occurs above the recommended workplace exposure limits (see SECTION 8). Typical symptoms would include headaches, dizziness, and drowsiness. In extreme cases, unconsciousness and other central nervous effects may occur.

Eyes

If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists or develops: Get medical advice or attention. Penetone recommends that after any eye exposure a physician be seen immediately.

Ingestion

If swallowed: Immediately call a poison center, doctor, physician or other competent medical authority. Rinse mouth. Product presents an aspiration hazard. DO NOT INDUCE VOMITING.

Inhalation

If inhaled: Remove person to fresh air and keep comfortable for breathing. Call a poison center, doctor, physician or other competent medical authority if you feel unwell.

Skin

If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. A mild soap may be used to wash skin. Wash contaminated clothing before reuse. If skin irritation or rash occurs: Get medical advice or attention.

Special Treatment / Other

None

SECTION 5: FIRE FIGHTING MEASURES

Flammable Properties

Classification: 4

Flash Point: 145°F TCC

Autoignition Temperature: about 830°F

Lower Flammable Limit: 0.8% **Upper Flammable Limit:** 7%

Specific Hazards

Combustible liquid. Can form combustible mixtures at or above the flash point. Although the product is combustible, it is water dilutable and will self extinguish with addition of water.

Extinguishing Media

Suitable: SMALL FIRE: Use dry chemical, carbon dioxide (CO₂), water spray or regular foam. LARGE FIRE: water spray, water fog, or foam.

Unsuitable: Do not use solid water stream as this may spread fire.

Protection & Precautions for Firefighters



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Protective Equipment & Clothing: Wear positive pressure self-contained breathing apparatus (SCBA). Structural firefighters protective clothing will only provide limited protection.

Fire Fighting Guidance: Cool containers with flooding quantities of water until well after fire is out. Move containers from fire area if you can do it safely. Dike fire control water for later disposal; do not scatter material. Containers can expand and explode under fire conditions due to vapor buildup. Always stay away from containers engulfed in fire.

Hazardous Combustion Products: Smoke, fumes, and oxides of carbon.

SECTION 6: ACCIDENTAL RELEASE MEASURES

Land Spill

Eliminate sources of ignition. Do not touch or walk through spilled material. Stop leak if you can do it safely. For large spills, dike and pump into properly labeled containers for reclamation or disposal. For small spill, soak up with absorbent material and place in properly labeled containers for disposal.

Water Spill

Product forms emulsion with water which may make cleanup difficult. Avoid agitation to minimize emulsion formation. Remove product from water surface by skimming or with suitable absorbents. Put into properly labeled containers for reclamation or disposal. If allowed by local environmental regulatory agencies, you may use a suitable dispersant. Check with local environmental regulatory agencies for reporting requirements.

See **SECTION 8 for EXPOSURE CONTROLS and PERSONAL PROTECTION.**

SECTION 7: HANDLING & STORAGE

Handling

Do not handle near heat, sparks, or flame. Avoid contact with oxidizing agents. Use only with adequate ventilation/personal protection (SEE section 8). Avoid contact with eyes, skin and clothing. After handling, always wash hands thoroughly with soap and water. Avoid personal contact with any residue. Dispose of empty containers with care. Empty containers can contain flammable residue and explosive vapors. **Do not cut, weld, or reuse empty container.**

Storage

Store in a well-ventilated place. Keep container tightly closed. Store locked up. Do not store near heat, sparks, open flame, or other ignition sources. Do not store near strong oxidizing agents. Do not store in direct sunlight. Avoid storing above 120°F (49°C).

SECTION 8: EXPOSURE CONTROLS and PERSONAL PROTECTION

Engineering Controls

Use process enclosures, local exhaust ventilation, or other engineering controls to keep airborne levels below recommended exposure limits.

Personal Protection

Inhalation A respiratory protection program that meets OSHA's 29 CFR 1910.134 or ANSI Z88.2 requirements must be followed whenever workplace conditions warrant respirator use. Use of an organic vapor mask or respirator is recommended.

Skin Wear chemical resistant gloves such as: rubber, nitrile, neoprene, or latex when skin contact is possible. Protective clothing including gloves, apron, sleeves, boots, head and face protection should be worn depending on how the product is used. PPE should be cleaned thoroughly after each use.



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Eyes Penetone recommends always wearing safety glasses as a minimum in any workplace. Conditions may warrant the use of chemical goggles and possibly a face shield. Consult your standard operating procedure or safety professional for advice. Use protective eye and face devices that comply with ANSI Z87.1-1987.

Additional Remarks

Selection of appropriate personal protective equipment should be based on an evaluation of the performance characteristics of the protective equipment relative to the task(s) to be performed, conditions present, duration of use, and the hazards and/or potential hazards that may be encountered during use.

Occupational Exposure Limits

<u>Component Name</u>	<u>Source</u>	<u>Value</u>	<u>Type</u>	<u>Notation</u>
Aromatic petroleum naphtha	ACGIH	100 mg/m ³	TWA	Appendix H
	NIOSH	350 mg/m ³	TWA	
	OSHA Z1	1800 mg/m ³	Ceiling	15 minutes
		500 ppm	TWA	

SECTION 9: PHYSICAL & CHEMICAL PROPERTIES

Appearance: clear water white liquid

Odor: aromatic

Odor Threshold: not determined

pH: not applicable

Melting Point / Freezing: less than 20°F

Boiling Point / Boiling Point Range: 350-410°F

Flash Point: 145°F TCC

Evaporation Rate: Less than one (acetone =1)

Flammability: not applicable

Lower Flammable Limit: 0.8%

Upper Flammable Limit: 7%

Explosive Properties: not applicable

Vapor Pressure: <3 mm Hg @ 20°C

Relative Vapor Density: about 5

Relative Density: 0.92

Solubility (Water): forms emulsion (separates in one to 12 hours)

Partition Coefficient (K_{ow}): not determined

Auto-ignition temperature: about 830°F

Decomposition temperature: not determined

Viscosity: <5 centipoise at room temperature

SECTION 10: STABILITY & REACTIVITY

Reactivity

Product is stable and only reactive under extreme conditions (very high heat/pressure) or in the presence of specific incompatible materials (see below).

Chemical Stability

Product is stable.

Hazardous Reactions

Hazardous polymerization will not occur.



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Conditions to Avoid

Combustible liquid. Do not store near sources of heat, sparks, open flame, or other ignition sources.

Incompatible Materials

Strong oxidizing agents.

Hazardous Decomposition Products

Carbon monoxide and dioxide when burned.

SECTION 11: TOXICOLOGICAL INFORMATION

Product Summary

Product is irritating to the skin and eyes. Vapor/aerosol concentrations above recommended exposure levels are irritating to the eyes and respiratory tract, and may cause headaches, dizziness, drowsiness, unconsciousness and other central nervous system effects.

Acute Toxicity:

Dermal: Rabbits, LD50 > 2,000 mg/kg (estimated using additivity formula)

Inhalation: no data available

Oral: Rats, LD50 > 2,000 mg/kg (estimated using additivity formula)

Skin Corrosion/Irritation

Based upon component data, product as a whole may cause skin irritation.

Serious Eye Damage/Irritation

Based upon component data, product as a whole may cause eye irritation.

Sensitization - Respiratory or Skin

Based upon component data, not expected to be a skin sensitizer.

Germ Cell Mutagenicity

No data available.

Carcinogenicity

No material in this product is listed by IARC, NTP, or OSHA as a carcinogen.

Reproductive Toxicity

No data available.

The nonionic surfactant used in this product has produced effects in the fetus only at levels that were toxic to the parent animals.

Diethylene glycol butyl ether did not interfere with reproduction of lab animals. Body weights of newborn animals were decreased. Did not cause birth defects or other effects in the fetus even at doses which caused toxic effects in the mother.

Specific Target Organ Effects - Single Exposure

No data available.

Specific Target Organ Effects - Repeated or Prolonged Exposure

No data available.

The aromatic hydrocarbon caused kidney effects in male rats which are not considered relevant to humans.

The nonionic surfactant used in this product exhibited kidney and liver effects in lab animals at high feeding levels over extended periods of time.



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Diethylene glycol butyl ether has had effects on the kidney, liver, and blood were found in lab animals at high feeding levels over extended periods of time.

Aspiration Hazard

Based upon available data and comparison to similar materials, if swallowed, may pose a lung aspiration hazard during vomiting. Lung aspiration may result in chemical pneumonitis, pulmonary edema, and damage to lung tissue or death.

SECTION 12: ECOLOGICAL INFORMATION

Product Summary

Product is expected to be toxic to fish, aquatic invertebrates, algae, and microorganisms. (Acute aquatic toxicity category 2 by European Union classification).

Ecotoxicity

LC/EC/IC 1-10 mg/l (estimated using additivity formula)

Persistence and Degradability

Based upon component data, product is expected to be inherently biodegradable.

Bioaccumulative Potential

No data available for the product. Aromatic solvent used in this product has the potential to bioaccumulate.

Mobility in soil

No data available for the product. Product is a complex mixture. Components will partition into water and soil phases depending on inherent solubility of component in water.

Other Adverse Effects

None known

SECTION 13: DISPOSAL CONSIDERATIONS

Nonhazardous waste. Dispose of contents/container in accordance with all applicable federal, state, and local regulations.

Note: Contaminated product, soil, water, container residues and spill cleanup materials may be hazardous wastes. Appropriate hazardous waste designation is the responsibility of the user.

SECTION 14: TRANSPORT INFORMATION

ID No.:	none
Proper Shipping Name:	nonhazardous (nonregulated) material
Hazard Class:	none
Packing Group:	none
Label:	none
Marine Pollutant:	No
RQ:	Yes
Special Precautions:	None



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SECTION 15: REGULATORY INFORMATION

TSCA

The ingredients in this product are listed on the TSCA inventory.

RCRA HAZARD CLASS

Nonhazardous waste

SARA 311/312 REPORTABLE HAZARD CATEGORIES: Immediate (Acute) Health Fire

REPORTING REQUIREMENTS (all quantities in pounds)

Component	CAS / 313 Code	Section 302 (EHS) TPQ	Section 304 EHS RQ	CERCLA RQ	Section 313	CAA 112(r) TQ	CWA / OPA
Diethylene glycol butyl ether	N230			(1)	313		
(1) CERCLA hazardous substance with no assigned RQ							

NEW JERSEY RIGHT-TO-KNOW INFORMATION

This product contains heavy aromatic solvent naphtha (CAS# 64742-94-5), ethoxylated nonylphenol (CAS# 127087-87-0) and diethylene glycol monobutyl ether (CAS# 112-34-5).

CALIFORNIA PROPOSITION 65 INFORMATION

This product does not contain any chemicals recognized by the state of California to cause cancer and/or birth defects or reproductive harm.

SCAQMD INFORMATION

Is there a photochemically reactive material present? Yes
What is the % by volume of photochemically reactive material? 81
What is the VOC content? 791 g/l
What is the vapor pressure of VOC's? <3 mm Hg @ 20°C

SECTION 16: OTHER INFORMATION

REVISION SUMMARY

Change in Section 1

SUPERSEDES ISSUE DATE

October 9, 2018

HAZARD RATING SYSTEMS:

	HMIS	NFPA
HEALTH	1	1
FLAMMABILITY	2	2
REACTIVITY	0	0
	B	

KEY
4 = Severe
3 = Serious
2 = Moderate
1 = Slight
0 = Minimal

FOR ADDITIONAL PRODUCT INFORMATION, CONTACT YOUR SALES ENGINEER
FOR ADDITIONAL HEALTH/SAFETY INFORMATION, CALL 201-567-3000

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