

## **FORMULA 1 HFP**

## ECONOMICAL HIGH FLASH POINT SULFIDE SCAVENGER

# H<sub>2</sub>S SCAVENGERS / DEGASIFICATION



**FORMULA 1-HFP** is a non-corrosive, fast-acting, economical batch treatment sulfide scavenger designed to treat sour fluids, such as waste water, undergoing temporary heat or thermal flux. The high flash point effectively eliminates the flammability hazards associated with hydrogen sulfide scavengers having high methanol content.

### **FEATURES AND BENEFITS**

- Moderate foaming capacity
- Contains no methanol
- Contains no added formaldehyde
- Non-corrosive
- Fast acting
- Non-flammable and non-regulated under TDG
- Dramatically reduces turn-around time
- Suitable for environments with temperatures as low as -49°C (-56,2°F)



Use procedure

Minimum dosage guidelines

Dwell time/Operation time

Additional guidelines

Use **FORMULA 1-HFP** as part of a mixing or injection procedure.

Recommended procedures include pumping sour fluid directly to a dilution of **FORMULA 1-HFP** contained within another tank or vessel. May also be added directly to sour fluid via spray and fluid injection to mitigate headspace and liquid-phase contamination simultaneously.

1 - 3 L/m $^3$  (1 - 3 oz. / ft $^3$ ) per 100 ppm $_{\rm w}$  dissolved H $_2$ S for batch treatment. Note that the application may require dosage adjustments when determining H $_2$ S concentration by headspace measurement due to variance in partitioning.

Allow to mix with sour fluid thoroughly before measuring remaining contamination levels.

Can be diluted with glycols or water depending on use procedures.

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### PHYSICAL PROPERTIES

| Appearance                          | Yellow liquid      |
|-------------------------------------|--------------------|
| Odour                               | Amine              |
| Specific Gravity @ 20°C             | 1.100-1.110        |
| Viscosity                           | Thin               |
| рН                                  | 10.3-10.5          |
| Flash Point (TCC )                  | >90°C (194°F)      |
| Boiling Point                       | Not determined     |
| Freezing Point                      | Approx49°C (-56°F) |
| Foaming Tendency                    | Moderate           |
| Concentration Monitoring Techniques | Not determined     |
| Water Solubility                    | Complete           |

### **INCOMPATIBILITY**

Acids, oxidizing agents.

### WAREHOUSING PRECAUTIONS

Keep containers tightly closed away from direct sunlight in a dry, cool and well-ventilated place.

# **AVAILABLE SIZES** 20L/ 205L/ 1000L/ 5.28Gal. 54,16Gal. 264,71Gal.

## **FIRST AID MEASURES**

### **EYE CONTACT**

Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

### **SKIN CONTACT**

Wash with plenty of water. Call a POISON CENTER or doctor/physician if you feel unwell. If skin irritation or rash occurs, get médical advice/attention. Take off immediately all contaminated clothing and wash it before re-use.

#### **INHALATION**

Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor/ physician if you feel unwell.

### INGESTION

Rinse mouth. Call a POISON CENTER or doctor/ physician if you feel unwell.

| HEALTH       | 1 |
|--------------|---|
| FLAMMABILITY | 1 |
| REACTIVITY   | 0 |

### **LEGEND**

- 0 = MINIMAL RISK
- 1 = SLIGHT RISK
- 2 = MODERATE RISK
- 3 = SERIOUS RISK
- 4 = SEVERE RISK



IMPORTANT: Before using FORMULA 1 HFP, always be sure to read and follow precautions and directions for use appearing on the product container label and on the safety data sheet (S.D.S).



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