

West Penetone manufactures a complete line of citrus products. Our "Citrikleen" line provides the user with environmentally sound alternatives to solvent cleaners to tackle the toughest cleaning requirements.



Discover our  
**CITRIKLEEN®** Product Line  
for Degreasing

## RESEARCH *and development...*

With over 100 years of manufacturing and product development experience, the West Penetone family of companies has developed and patented a number of products designed to satisfy the needs of its numerous clients throughout the world. Whatever cleaners, degreasers or decontamination products may be required, we offer a broad range of products that meet the highest standards of safety and efficacy.

Concerned as we always are about environmental impact, we have introduced a new line of "green" cleaners and degreasers as well as super concentrated formulas for a dramatic reduction of packaging.

**Looking for a product to meet a specific need?**  
Our team of experts can develop products that will answer your requirements.

**Implementation of chemical application procedures by our technical team allows you to carry out your cleaning operations while ensuring a safe environment.**



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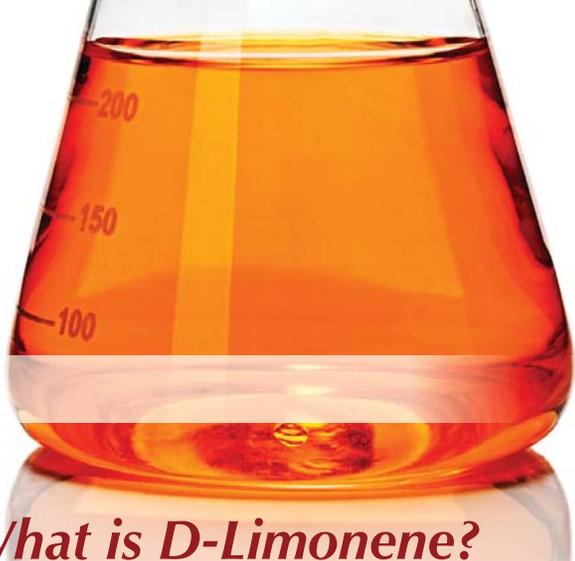
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Your cleaning  
solutions resource



## What is D-Limonene?

D-Limonene is a natural ingredient found in citrus fruit and is a by-product of orange juice production. When citrus fruits are juiced, d-limonene is recovered from the oils pressed out of the rind and from the juice itself.

At West Penetone, we specialize in a wide range of alkaline cleaners, acidic cleaners, citrus solvent cleaners which are:

- Water emulsifiable
- Caustic and phosphate free
- Compatible with most metallic and nonmetallic surfaces
- Highly effective and fast acting
- An environmentally sound alternative to petroleum distillate based solvents

At West Penetone, we back our commitment of exceptional customer service with on-site technical assistance through our trained technical application specialists.

Call us today and experience the West Penetone difference

## CITRUS BASED DEGREASERS

PRODUCTS	DESCRIPTION
<b>CITRIKLEEN / CITRIKLEEN AEROSOL</b>	Very efficient for cleaning spills or stains composed of lubricant oils and grease, cutting oils, rubber marks, wax, printing inks, certain adhesives as well as many other deposits. Oils and grease will float to the surface of the cleaning solution allowing for separation and removal and ultimately a reduction in toxic waste.
<b>CITRIKLEEN CA</b>	Non-petroleum organic solvent and multi component surfactant emulsifier system to achieve superior cleaning and degreasing capabilities.
<b>CITRIKLEEN ECO</b>	Replacement for aromatic emulsion cleaners, caustic cleaners, and many other cleaning agents containing hazardous chemicals.
<b>CITRIKLEEN GR</b>	Water based natural solvent graffiti remover based on d-limonene developed initially for the New York City Transit Authority.
<b>CITRIKLEEN HD</b>	A highly concentrated degreaser and carbon remover that is safe for a variety of metal-based surfaces. Also recommended for pipeline cleaning.
<b>CITRIKLEEN MIL</b>	New technology for heavy-duty degreasing that meets the needs of today's military applications. The formulation will assist base environmental officials in meeting the need for hazardous waste minimization.
<b>CITRIKLEEN NST</b>	Citrikleen NST contains no petroleum hydrocarbons, chlorinated solvents or ingredients listed by SARA Title III. Citrikleen NST outperforms many solvent, solvent emulsion and alkaline cleaners for removal of greases and oils while providing a safer, more pleasant environment.
<b>CITRIKLEEN RI</b>	Our rust inhibited version of Citrikleen. The absence of any hazardous petroleum hydrocarbons in Citrikleen RI allows disposal after soil is removed (typically done in an oil/water separator). Citrikleen RI will rapidly penetrate and lift the widest range of petroleum, animal and vegetable based oils, fats and greases.
<b>CITRIKLEEN XPC</b>	Formulation of natural hydrocarbon solvent (non-chlorinated, non-petroleum) and surfactants for rapid removal of inks, thermal activated polymers, jellied oils and complex greases.

