

### GENERAL USE



**Penpower 500L** is a powerful cleaner/stripper that will remove greases, paint, rust, heat scale, and phosphate coatings from ferrous metals.

**Penpower 500L** can be used in place of methylene chloride paint strippers and acid corrosion removers, providing less fumes, no VOC's, and less ventilation problems.

**Penpower 500L** can be used for:

- Cleaning and removing carbon from engine blocks before rebuilding
- Stripping organic coating, including oil base paints, lacquers, alkyds, polyesters, melamines, acrylics and vinyl. Additives are available when stripping epoxy
- Removing rust, scale, and paint from paint hooks

### FEATURES AND BENEFITS

- Strips paint
- Removes rust and scale
- Free rinsing
- Use in mild steel tank
- Fast acting
- No hydrogen embrittlement
- One product for complete surface cleaning
- High levels of production

### DIRECTIONS FOR USE

#### Use procedure

#### Paint Stripping

Use **Penpower 500L** 1 to 3 lb per gallon of water with temperatures of 180°-212°F (82°-100°C).

#### Tank Charging

Fill the tank with cold water to approximately 3/4 of the normal operating capacity. Mechanically or manually agitate the cold water. While agitating, add the required amount of **Penpower 500L** necessary for proper concentration. Use a shovel to sprinkle the material over the surface of the tank to insure complete dissolving. Large masses of undissolved **Penpower 500L** should not be allowed to accumulate on the tank bottom. Once the material is dissolved, add more water to bring solution up to operating level and heat to desired temperature.

# PENPOWER 500L

## HEAVY DUTY HOT TANK STRIPPER/CLEANER

### PHYSICAL PROPERTIES

Appearance	Light tan, granular powder
Odor	Bland
pH	Not applicable
Freezing Point	Not applicable
Boiling Point	Not applicable
Flash Point (TCC)	Not applicable
Relative Density	Not applicable
Auto-Ignition Temperature	Not applicable
Water Solubility	Complete
Viscosity	Not applicable

### INCOMPATIBILITY

Strong acids.

### WAREHOUSING PRECAUTIONS

Store locked up. Keep container tightly closed when not in use.  
Do not store in direct sunlight.  
Avoid storing above 120°F (49°C).

### AVAILABLE SIZES

180 lb Drum

480 lb Drum

### FIRST AID MEASURES

**If in eyes:** Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center, doctor, physician or other competent medical authority for medical advice. Penetone recommends that after any eye exposure a physician be seen immediately.

**If swallowed:** Rinse mouth. DO NOT INDUCE VOMITING. Immediately call a poison center, doctor, physician or other competent medical authority for medical advice.

**If inhaled:** Remove person to fresh air and keep comfortable for breathing. Immediately call a local Poison Control Center, physician, or other competent medical authority for medical advice.

**If on skin (or hair):** Take off immediately all contaminated clothing. Rinse skin with water or shower. A mild soap may be used to wash skin. Wash contaminated clothing before reuse. Immediately call a local Poison Control Center, doctor, physician or other competent medical authority for medical advice.

### PERSONAL PROTECTION Security equipment



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**IMPORTANT:** Before using **PENPOWER 500L**, always be sure to read and follow precautions and directions for use appearing on the product container label and on the safety data sheet (S.D.S).



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