

GENERAL USE



Penpower 500L is a powerful cleaner/stripper that will remove greases, paint, rust, heat scale, and phosphate coatings from ferrous metals.

Penpower 500L can be used in place of methylene chloride paint strippers and acid corrosion removers, providing less fumes, no VOC's, and less ventilation problems.

Penpower 500L can be used for:

- Cleaning and removing carbon from engine blocks before rebuilding
- Stripping organic coating, including oil base paints, lacquers, alkyds, polyesters, melamines, acrylics and vinyl. Additives are available when stripping epoxy
- Removing rust, scale, and paint from paint hooks

FEATURES AND BENEFITS

- Strips paint
- Removes rust and scale
- Free rinsing
- Use in mild steel tank
- Fast acting
- No hydrogen embrittlement
- One product for complete surface cleaning
- High levels of production

DIRECTIONS FOR USE

Use procedure

Paint Stripping

Use **Penpower 500L** 1 to 3 lb per gallon of water with temperatures of 180°-212°F (82°-100°C).

Tank Charging

Fill the tank with cold water to approximately 3/4 of the normal operating capacity. Mechanically or manually agitate the cold water. While agitating, add the required amount of **Penpower 500L** necessary for proper concentration. Use a shovel to sprinkle the material over the surface of the tank to insure complete dissolving. Large masses of undissolved **Penpower 500L** should not be allowed to accumulate on the tank bottom. Once the material is dissolved, add more water to bring solution up to operating level and heat to desired temperature.

PENPOWER 500L

HEAVY DUTY HOT TANK STRIPPER/CLEANER

PHYSICAL PROPERTIES

Appearance	Light tan, granular powder
Odor	Bland
pH	Not applicable
Freezing Point	Not applicable
Boiling Point	Not applicable
Flash Point (TCC)	Not applicable
Relative Density	Not applicable
Auto-Ignition Temperature	Not applicable
Water Solubility	Complete
Viscosity	Not applicable

INCOMPATIBILITY

Strong acids.

WAREHOUSING PRECAUTIONS

Store locked up. Keep container tightly closed when not in use.
Do not store in direct sunlight.
Avoid storing above 120°F (49°C).

AVAILABLE SIZES

180 lb Drum

480 lb Drum

FIRST AID MEASURES

If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center, doctor, physician or other competent medical authority for medical advice. Penetone recommends that after any eye exposure a physician be seen immediately.

If swallowed: Rinse mouth. DO NOT INDUCE VOMITING. Immediately call a poison center, doctor, physician or other competent medical authority for medical advice.

If inhaled: Remove person to fresh air and keep comfortable for breathing. Immediately call a local Poison Control Center, physician, or other competent medical authority for medical advice.

If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. A mild soap may be used to wash skin. Wash contaminated clothing before reuse. Immediately call a local Poison Control Center, doctor, physician or other competent medical authority for medical advice.

PERSONAL PROTECTION Security equipment



WHMIS



IMPORTANT: Before using **PENPOWER 500L**, always be sure to read and follow precautions and directions for use appearing on the product container label and on the safety data sheet (S.D.S).



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