

### CITRIKLEEN PRODUCT LINE



**Citrikleen XPC** is a formulation of natural hydrocarbon solvent (non-chlorinated, non-petroleum) and surfactants for rapid removal of inks, thermal activated polymers, jellied oils and complex greases.

Used at room temperatures, **Citrikleen XPC** has a pleasant odor. Heat is not necessary to achieve maximum cleaning efficiency.

### FEATURES AND BENEFITS

- Biodegradable (after soil release)
- No petroleum or chlorinated solvents
- Multiple uses
- Safer than conventional solvents
- Cleans a wide variety of soils
- Effective as many petroleum and chlorinated solvents
- Safer for employees to use
- Pleasant to work with

### Use procedures

SOILS	METHOD
<b>INKS - Use undiluted at ambient temperature</b>	
Water based	Apply by spray (low) for 2 to 3 minutes.
Oil based	Apply by spray (low-medium) 3 to 5 minutes.
Toner	Spray (high) 3 to 5 minutes.
Graphite	Spray (medium-high) 3 to 5 minutes.
Carbon	Spray (high) 5 to 7 minutes.
Polymers	Spray (high) 5 to 7 minutes.
Thermal activated	Spray (high) 5 to 10 minutes.
<b>OILS - Use undiluted at ambient temperature</b>	
Light oils	Spray (low) 1 to 2 minutes. - Tank (cold) 3 minutes.
Heavy oils	Spray (medium-high) 3 to 5 minutes.
<b>GREASES - Use undiluted at ambient temperature</b>	
Petroleum	Spray (medium) 3 to 5 minutes. - Tank (cold) 0.5 to 1 hour
Complex (metallic)	Spray (high) for 7 to 10 minutes. - Tank (cold) 4 hours or more.
Tars/ashphalt	Spray (low-med.) ; Soak spray; 15 to 30 minutes dwell time. Re-spray. Tank (cold); Soak overnight or longer; Agitation will reduce time.

# CITRIKLEEN® XPC

## WATERLESS NON-PETROLEUM CLEANER/DEGREASER

### PHYSICAL PROPERTIES

Appearance	Clear liquid
Odor	Mild citrus
pH	Not applicable
Freezing Point	Less than 15°F
Boiling Point	Initial about 322°F
Flash Point	125°F TTC, 130°F COC
Relative Density	0.865
Auto-Ignition Temperature	Not determined
Water Solubility	Emulsifies
Viscosity	Less than 5 CP at room temperature

### INCOMPATIBILITY

Strong oxidizing agents.

### WAREHOUSING PRECAUTIONS

Store in a well-ventilated place. Keep container tightly closed. Keep cool. Store locked up. Do not store near heat, sparks, open flame, or other ignition sources. Do not store in direct sunlight. Avoid storing above 120°F (49°C).

### AVAILABLE SIZES

5 gallon Pail

55 gallon Drum

### FIRST AID MEASURES

**If in eyes:** Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists or develops: Get medical advice or attention. Penetone recommends that after any eye exposure a physician be seen immediately.

**If swallowed:** Immediately call a poison center, doctor, physician or other competent medical authority. Rinse mouth. Product presents an aspiration hazard. DO NOT INDUCE VOMITING.

**If inhaled:** Remove person to fresh air and keep comfortable for breathing. Call a poison center, doctor, physician or other competent medical authority if you feel unwell.

**If on skin (or hair):** Take off immediately all contaminated clothing. Rinse skin with water or shower. A mild soap may be used to wash skin. Wash contaminated clothing before reuse. If skin irritation or rash occurs: Get medical advice or attention.

### PERSONAL PROTECTION Security equipment



WHMIS



**IMPORTANT:** Before using CITRIKLEEN XPC, always be sure to read and follow precautions and directions for use appearing on the product container label and on the safety data sheet (S.D.S).



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